

# SERAPID

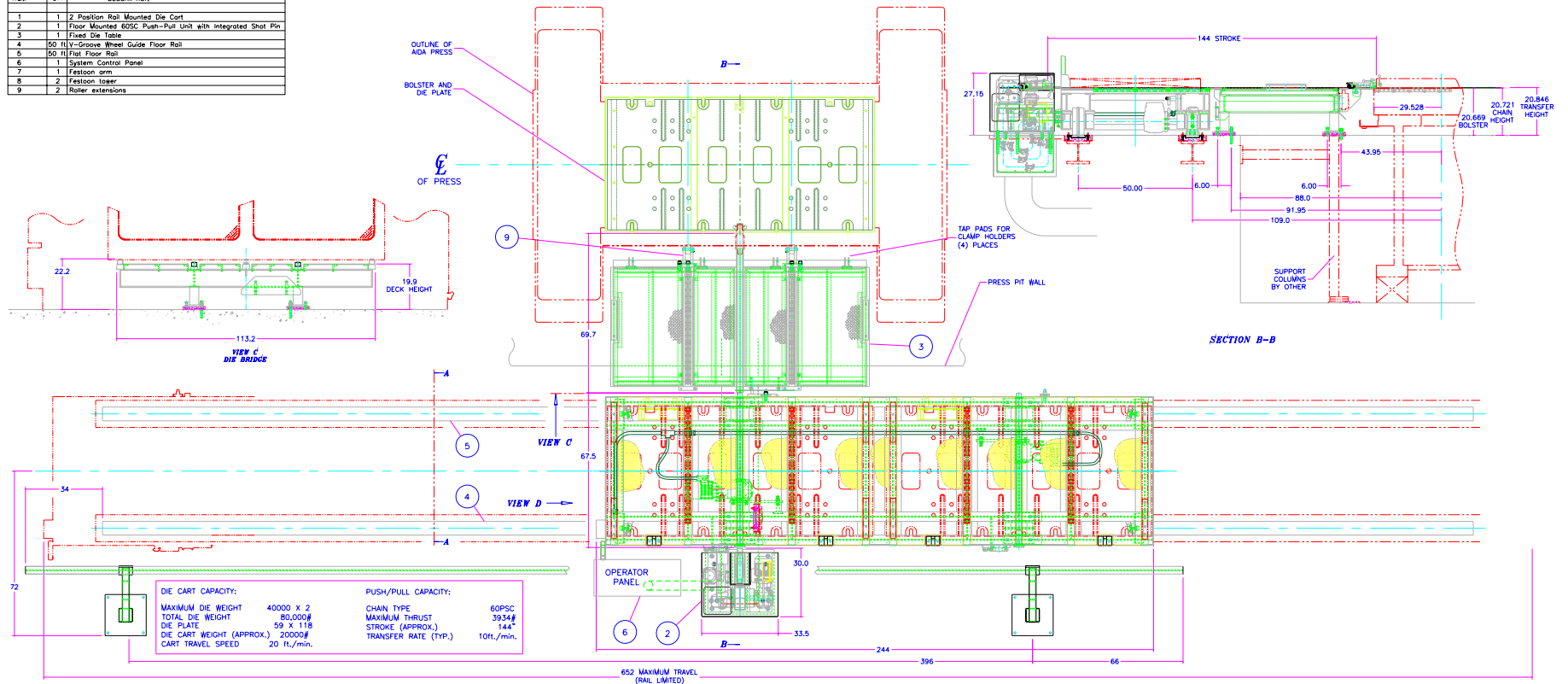
**2-POSITION DIE CART with FLOOR MOUNTED PPS**



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## 2-POSITION DIE CART with FLOOR MOUNTED PPS

ITEM	QTY	DESCRIPTION
1	1	2 Position Rail Mounted Die Cart
2	1	Floor Mounted 60SC Push-Pull Unit with integrated Shot Pin
3	1	Fixed Die Table
4	50	11/2 Groove Wheel Guide Floor Rail
5	50	11/2 Flat Floor Rail
6	1	System Control Panel
7	1	Festoon arm
8	2	Festoon tower
9	2	Roller extensions



### Application Information

Die exchange times: 5 – 10 min.

Die Weight: 40,000 lbs. max.

Bolster Dimensions: 59 in. (F-B) x 118 in. (L-R)

Transfer Height: 20 in.

- Common die sub-plates used

### System Information

2-Position Die Cart

Single Chain, Floor Mounted CH60PSC PPS

Shot Pin, Floor Rails, Bridge Table

Festooned cable management